

1. Survey and Staking
2. Clearing
3. Front-End Grading
4. ROW Topsoil Stripping
5. Restaking Centerline of Trench
6. Stringing Pipe
7. Field Bending Pipe
8. Line-Up, Initial Weld
9. Fill & Cap, Final Weld
10. As-Built Footage
11. X-Ray Inspection, Weld Repair
12. Coating Field Welds
- 13a. Trenching (wheel ditcher)
- 13b. Trenching (backhoe)
- 13c. Trenching (rock)
14. Inspection & Repair of Coating
15. Lowering Pipe into Trench
16. As-Built Survey
17. Pad, Backfill, Rough Grade
18. Hydrostatic Testing, Final Tie-in
19. Replace Topsoil, Final Clean-Up, Full Restoration

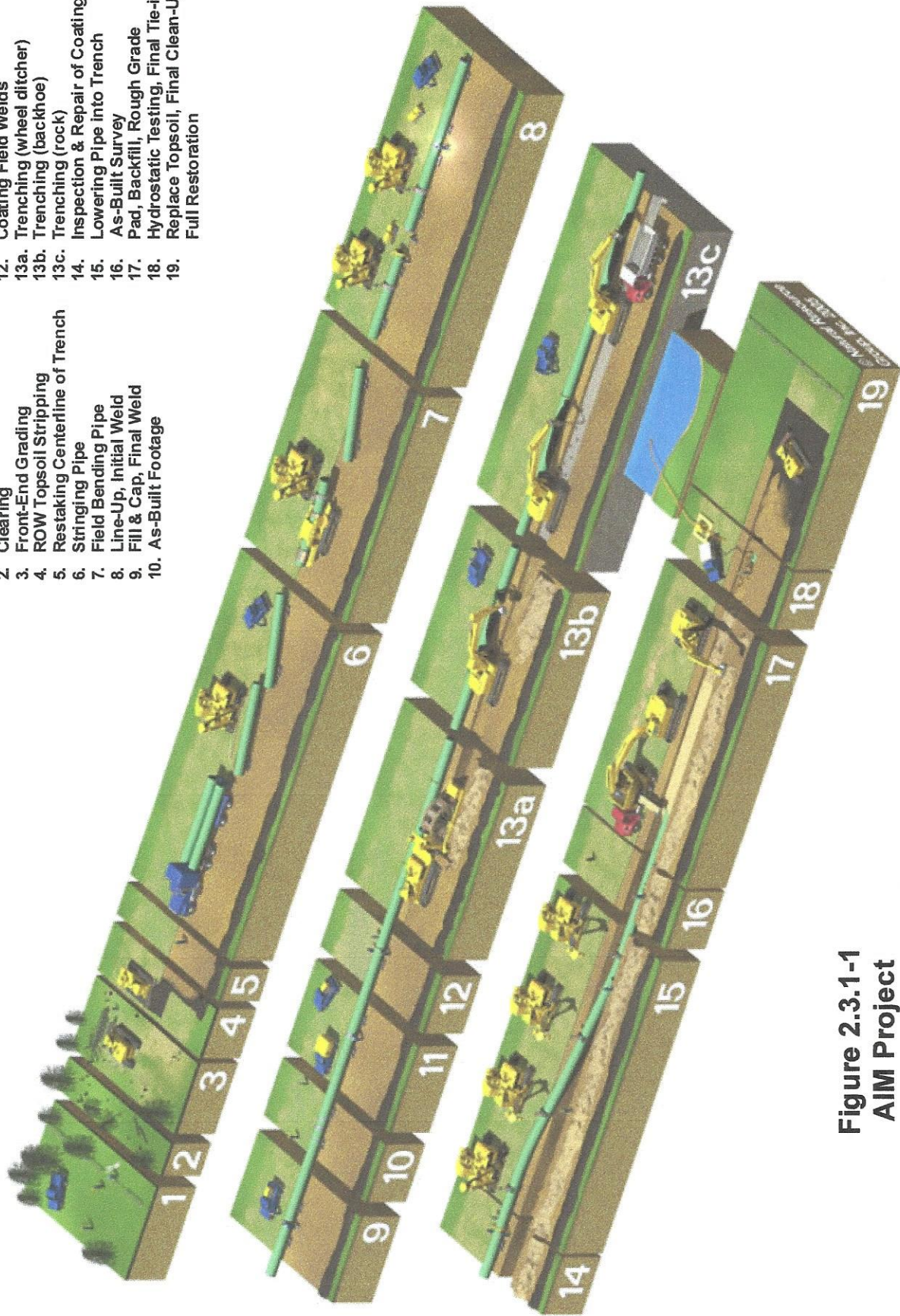


Figure 2.3.1-1
AIM Project
Typical Pipeline Construction Sequence